

OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS





SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT

= COMBI SLOT



= WITH MAGNET



= PCS. PER PACKAGE





= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET

= HEXAGONAL SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD

= FLAT HEAD





= Standard Hinge



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



 $= {\sf WITHOUT} \; {\sf SPRING} \;$



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



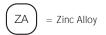
= SELF ADHESIVE



= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS





HSS = High Speed Steel BR = Brass

ABS = Acrylonitrile
Butadiene
Styrene

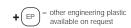
ZAnk = Nickel-plated Zinc Alloy

STzk = Zinc-plated Steel $\left(AL \right) = Aluminium$

 $\left(\mathsf{WD} \right) = \mathsf{Wood}$

EVA) = Ethylene Vinyl Acetate









(EPn) = Natural Engineering Plastic

EPc = Clear Engineering Plastic

SRn = Natural Soft Rubber

EPw = White Engineering Plastic

EPg = Grey Engineering Plastic

SRW = White Soft Rubber



SRb = Black Soft Rubber



FINISHES



= OTHER FINISHES AVAILABLE ON REQUEST

| PART NO. | FINISHES | PART NO. | FINISHES | PART NO. | FINISHES |
|----------|----------------------|----------|--------------------------|------------|------------------------------|
| 00 | Insignificant finish | IF | Middle Grey | UT | T-Met 9007 |
| AA | Natural | IJ | Light Grey | UZ | T-Met |
| AB | White | IL | Grey 20 | WA | Bronzed |
| AE | White 9010 | IN | Grey met. 26 | WI | Burnished |
| EA | Black | JB | Bright Aluminium | XD | Satin-finished Steel |
| EC | Matt Black | JC | Aluminium - Chrome | YA | Nickel-plated |
| EE | Anthracite | JD | Matt Aluminium | YB | Bright Nickel-plated |
| EW | Grey 9007 | JE | Satin-finished Aluminium | YC | Matt Nickel-plated |
| FU | Gunmetal | JF | Aluminium - Brass | YD | Satin-finished Nickel-plated |
| FV | Gunmetal V52 | JG | Aluminium 5 | YQ | Black Nickel |
| GR | Raw | JL | Aluminium PE 11 | Z 9 | Black Zinc |
| НА | Brass-Plated | JM | Aluminium RAL 9006 | ZA | Zinc alloy |
| НН | Tropicalized | KA | Chrome | ZN | Zinc-plated |
| HL | Raw Brass | КВ | Bright Chrome | ZQ | Bright Gold |
| НХ | Graphite | КС | Matt Chrome | ZY | Titanum |
| IA | Grey | NN | Metallic Beige | ZZ | Clear |
| IB | Metallic Grey | RO | Red | | |



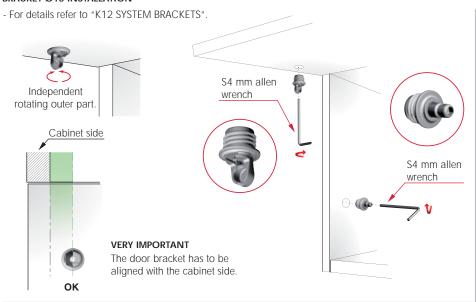
K12 SYSTEM LIFT UP







BRACKET Ø15 INSTALLATION







SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".





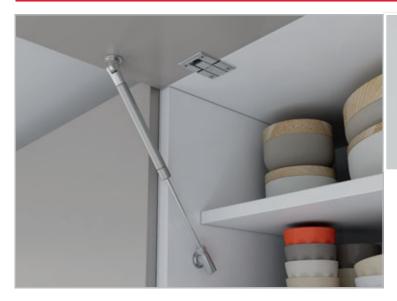








K12 SYSTEM ADJ LIFT UP



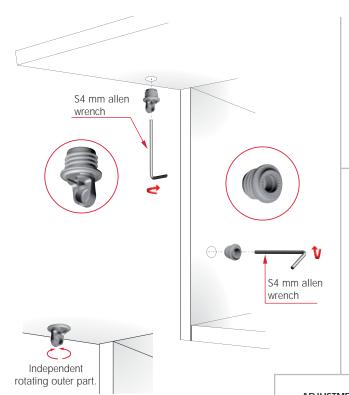


Certificates available on request.



INSTALLATION

- For details refer to "K12 SYSTEM ADJ BRACKETS".





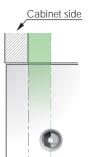


LOCKING: Rotate the plastic knob.







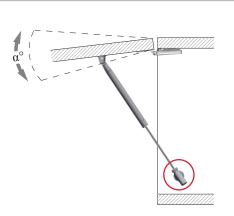


ОК

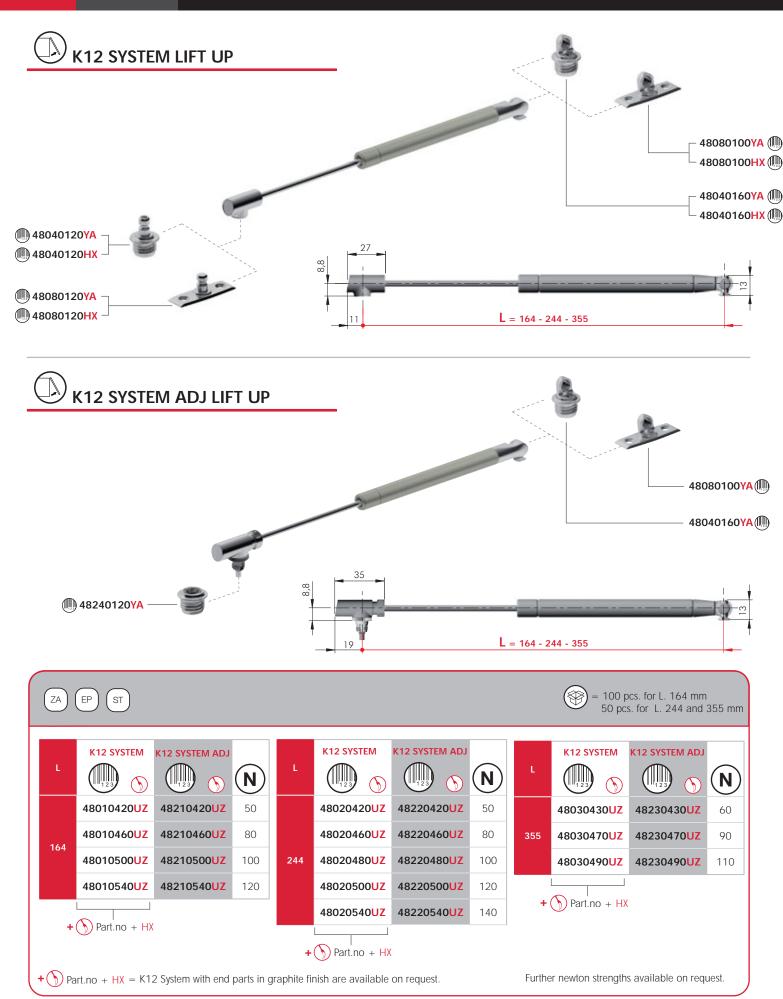
VERY IMPORTANT

The door bracket has to be aligned with the cabinet side.





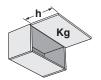








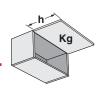
Number of stays chart - L 164 mm



Rev. 02

| h | | Door weight (Kg) | | | | | | | | | | | | | |
|-----------|-------|------------------|-----|------|-----|--------------|-----|--------|-----|-----------|-----|------|--------|------|-----|
| " | 1 1,5 | 2 | 2,5 | 3 | 3,5 | 4 | 4,5 | 5 | 5,5 | 6 | 6,5 | 7 | 7,5 | 8 | 8,5 |
| 200 - 224 | 2x50 | N | 2x8 | BON | 2 | x100N 2x120N | | | 20N | ON 3x120N | | | 4x100N | | 20N |
| 225 - 274 | 2x50 | N | 2x8 | BON | 2 | x100N | | 2x1: | 20N | 3x1: | 20N | 4x10 | 4x100N | | 20N |
| 275 - 300 | 2x50N | 2x8 | BON | 2x10 | NOC | 2x1: | 20N | 3x100N | | 3x1: | 20N | 4x10 | NOC | 4x1: | 20N |

Number of stays chart - L 244 mm

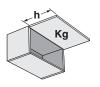


Rev. 02

| | | | | | | | | | | | | Doo | r we | ight (| (Kg) | | | | | | | | | |
|-----------|-----------|-----------|-------|-----|------|-----|-------|-------|-----|-----|-------|-------------|--------|--------|-------|-----------|-----|---------|--------|------|---------|---------|-------|-------------|
| h | 1 | 1,5 | 2 | 2,5 | 3 | 3,5 | 4 | 4,5 | 5 | 5,5 | 6 | 6,5 | 7 | 7,5 | 8 | 8,5 | 9 | 9,5 1 | 0 10,! | 11 | 11,5 | 12 | 12,5 | 13 13, |
| 290 - 324 | 1x 50N | 1x8 | BON | 2x5 | ON | | 2x80N | | | | | 2x100N 2x12 | | | x120I | ON 2x140N | | 2x160N* | | 1* | 2x180N* | | | |
| 325 - 374 | 1x 50N | 1x 80N | 2x5 | 50N | | | 2x80N | | | | 2x10 | ON | 2x120N | | | 2x14 | 40N | 2x160N* | | | | 2x180N* | | |
| 375 - 424 | 1x 50N | 1x 80N | 2x5 | 50N | | 2x8 | ON | | 2x1 | 00N | 2x | 1201 | V | 2x14 | 10N | 2x16 | 0N* | | | 2x18 | 30N* | | | 3x 140I |
| 425 - 474 | 1x 50N | 2 | 2x50N | V | | 2x8 | ON | | 2x1 | 00N | 2x | 1201 | V | 2x14 | 40N | 2x16 | 0N* | | 2x180 | N* | | 3x | 160N' | 3x* 180I |
| 475 - 500 | 1x 50N | 2x5 | ON | 2 | 108x | J | 2 | 2x100 | N | 2 | x120N | J | 2x14 | 10N | 2x16 | 0N* | 2) | (180N* | | 3) | (160N | 1* | | 3x 180N* |

^{*} Strenghts available on request.

Number of stays chart - L 355 mm



Rev. 02

| . | | | | | | | | | Door | wei | ight (l | Kg) | | | | | | | | | | | |
|-----------|-------|-------|------|-------|-----|--------|-------|-----------------|------|--------|----------|------------|--------|-------|-----|-------|------|----|------|--------|------|-----|------------|
| h | 1 1,5 | 2 2,5 | 3 3 | 3,5 4 | 4,5 | 5 | 5,5 | 6 | 6,5 | 7 | 7,5 | 8 | 8,5 | 9 | 9,5 | 10 | 10,5 | 11 | 11,5 | 12 | 12,5 | 13 | 13,5 |
| 390 - 424 | 1x60N | J 1x | 90N | 2x60N | | | | 2x90N | | | N 2x110N | | | 3x90N | | | | | | | | | |
| 425 - 474 | 1x60N | 1x90N | | 2x60N | | | 2x90N | | | | | 2x110N 3x9 | | | 3x9 | 90N | | | 3) | 3x110N | | | |
| 475 - 524 | 1x60N | 1x90N | | 2x60N | N 2 | | 2x90N | | | 2x110N | | | | | | 3x9 | ON | | | 3x11 | ION | 4x9 | ON |
| 525 - 574 | 1x60N | 1x90N | 2x60 | N | 2x9 | PON | | 2x | 110N | | | 3x9 | ON | | | 3x1 | 10N | | | 4x9 | ON | | 4x 110N |
| 575 - 600 | 1x90N | 2x60N | 2x | 90N | 2 | 2x110N | | 3x ^c | | 3x90N | | | 3x110N | | | 4x90N | | | 4x1 | 10N | | | |

These are experimental results to be checked by the customer. Our Technical Department is at your disposal to test further cases out of this chart.

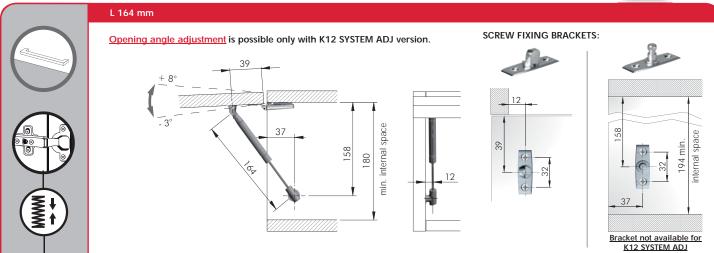


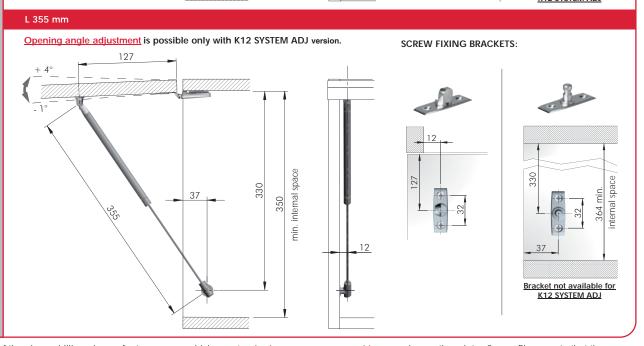
LIFT UP DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE











The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.







OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS



LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN





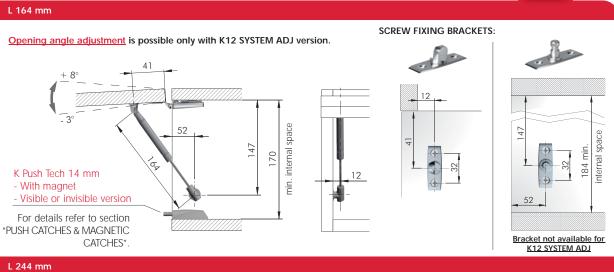


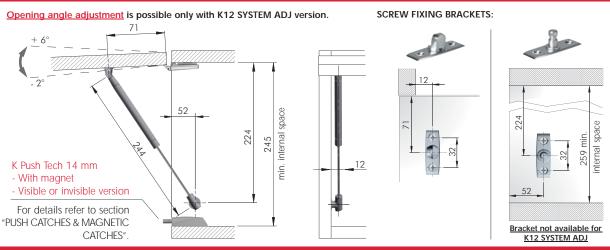


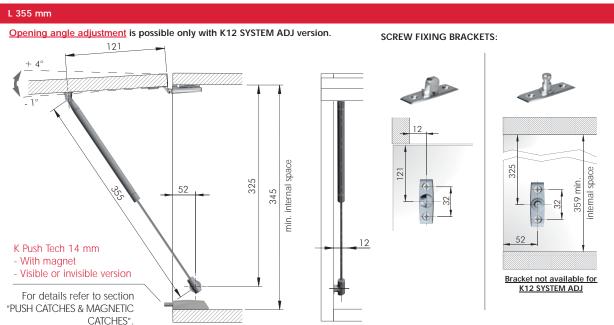












The dimensions of the above drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.







K12 SYSTEM DROP DOWN

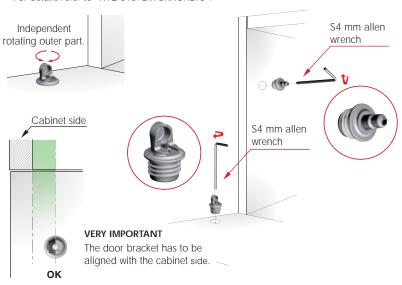


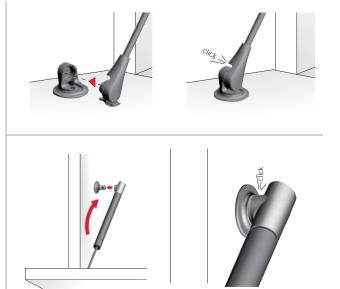




BRACKET Ø15 INSTALLATION

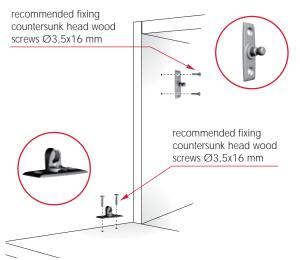
- For details refer to "K12 SYSTEM BRACKETS".





SCREW FIXING BRACKETS INSTALLATION

- For details refer to "K12 SYSTEM BRACKETS".













K12 SYSTEM ADJ DROP DOWN





Certificates available on request.



BRACKET Ø15 INSTALLATION

- For details refer to "K12 SYSTEM ADJ BRACKETS".







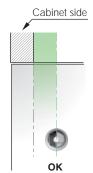
LOCKING: Rotate the plastic knob.





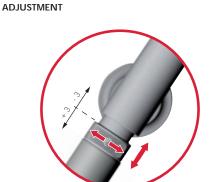


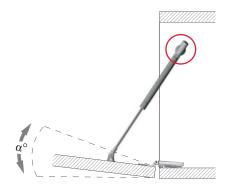




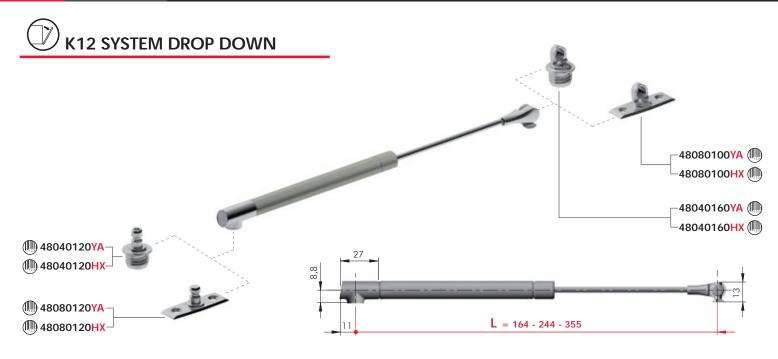
VERY IMPORTANT

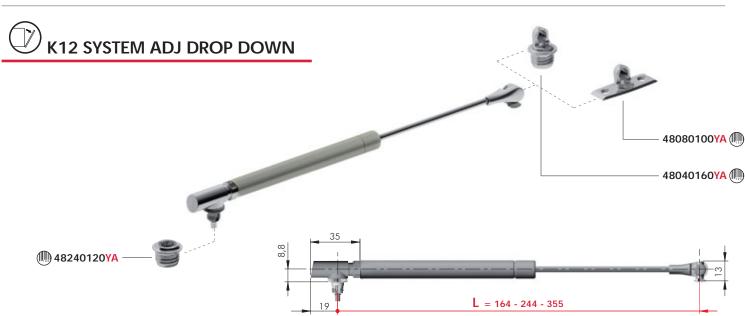
The door bracket has to be aligned with the cabinet side.

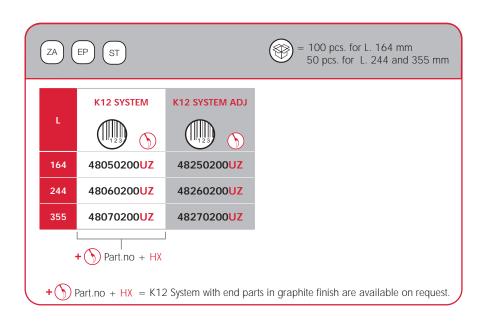
















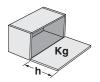
Number of stays chart - L 164 mm



Rev. 02

| h | | | Door weight (Kg) | | | | | | | | | |
|-----------|-----|-----|------------------|---------|---------|--|--|--|--|--|--|--|
| | 1 | 2 | 3 | 3 4 5 | | | | | | | | |
| 200 - 224 | 1 x | K12 | | 2 x K12 | | | | | | | | |
| 225 - 274 | 1 x | K12 | | | 3 x K12 | | | | | | | |
| 275 - 300 | 1 x | K12 | 2 x | 3 x | K12 | | | | | | | |

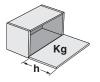
Number of stays chart - L 244 mm



Rev. 02

| h | | Door weight (Kg) | | | | | | | | | | | |
|----------|-----------|------------------|-----|---------|---------|---------|-----|---------|-----|---------|-----|-----|----|
| " | 1 2 3 4 5 | | | | | | | | 9 | 10 | 11 | 12 | 13 |
| 290 - 32 | 4 | 1 x K12 | | | | 2 x K12 | | | | 4 x K12 | | | |
| 325 - 37 | 4 1) | (K12 | | | 2 x K12 | | | | 3 x | K12 | 4 x | K12 | |
| 375 - 42 | 4 1) | (K12 | | 2 x K12 | | | 3 x | K12 | | | 4 x | K12 | |
| 425 - 47 | 4 1) | (K12 | 2 x | K12 | | 3 x K12 | | 4 x K12 | | | | | - |
| 475 - 50 | 0 1) | (K12 | 2 x | K12 | 3 x | K12 | | 4 x K12 | | | | - | |

Number of stays chart - L 355 mm



Rev. 02

| h | | Door weight (Kg) | | | | | | | | | | | |
|-----------|-----------|------------------|---------|---------|---------|---------|---|-------------|---------|-----|---------|--|--|
| " | 1 2 3 4 5 | | | | | 6 | 7 | 7 8 9 10 11 | | | | | |
| 390 - 424 | | - | | | 1 x K12 | | | | | | 3 x K12 | | |
| 425 - 474 | | - | | | 1 x K12 | | | | 2 x K12 | | K12 | | |
| 475 - 524 | | - | | 1 x K12 | | | | | 3 x K12 | | | | |
| 525 - 574 | - | | 1 x K12 | | | 2 x K12 | | | | K12 | | | |
| 575 - 600 | | 1 x K12 | | | 2 x | K12 | | | | | 4 x K12 | | |

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.





DROP DOWN DRILLING PLANS WITH KIMANA HINGE









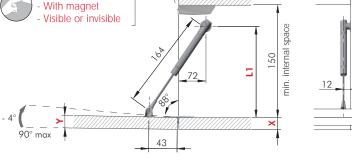


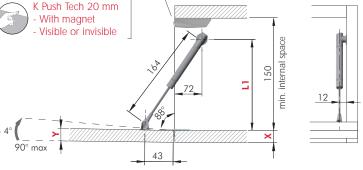










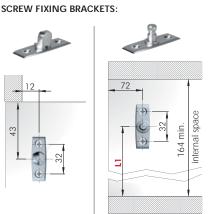


For details refer to section

"PUSH CATCHES & MAGNETIC CATCHES"







Bracket not available for K12 SYSTEM ADJ

129 16 mm 4 mm 16 mm 2 mm 16 mm 4 mm 19 mm 131 18 mm 2 mm 18 mm 129 19 mm 16 mm 125 2 mm 19 mm 19 mm 127 20 mm 20 mm 127

For Kimana and adapter details refer to section "HINGES"

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges. adapter available adapter available in various thicknesses in various thicknesses

L 244 mm

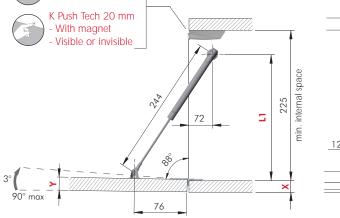
L 164 mm

Magnet K Lock

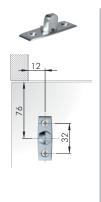
visible or invisible

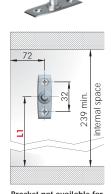


Magnet K Lock visible or invisible For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"



SCREW FIXING BRACKETS:





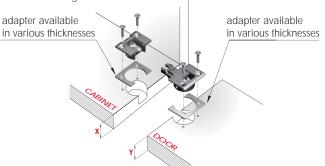
Bracket not available for

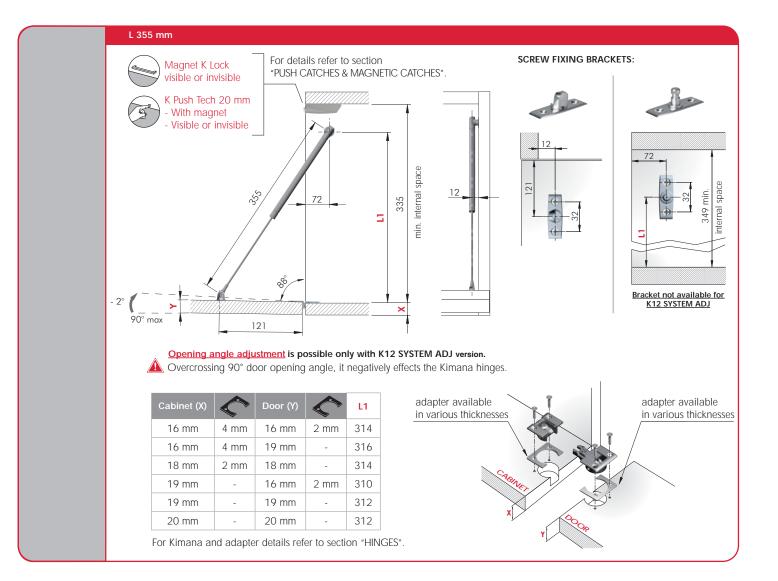
Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

| Cabinet (X) | | Door (Y) | | L1 |
|-------------|------|----------|------|-----|
| 16 mm | 4 mm | 16 mm | 2 mm | 208 |
| 16 mm | 4 mm | 19 mm | - | 210 |
| 18 mm | 2 mm | 18 mm | - | 208 |
| 19 mm | - | 16 mm | 2 mm | 204 |
| 19 mm | - | 19 mm | - | 206 |
| 20 mm | - | 20 mm | - | 206 |

For Kimana and adapter details refer to section "HINGES"





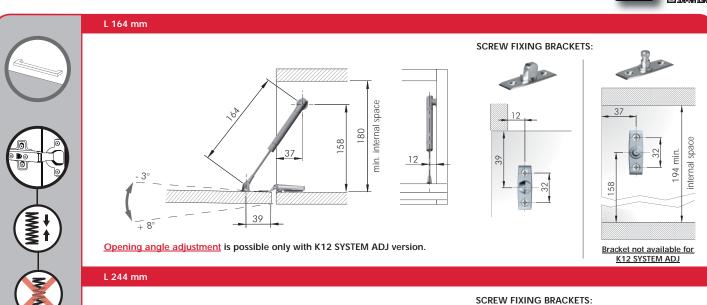


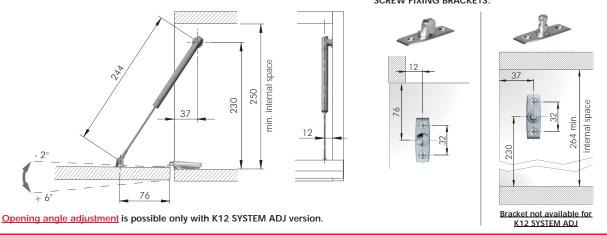
DROP DOWN DRILLING PLANS WITH STANDARD HINGES **OPENING WITH HANDLE**



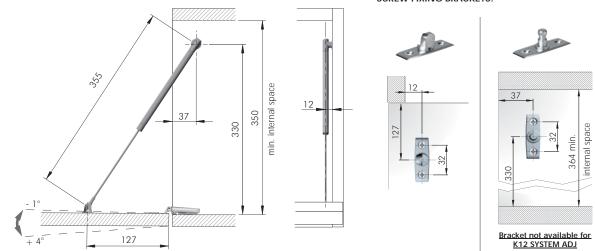












The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle varies with

Opening angle adjustment is possible only with K12 SYSTEM ADJ version.







respect to the hinge brand and adjustment carried out.

L 355 mm



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS



DROP DOWN DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN



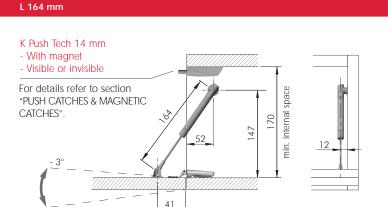


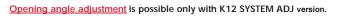


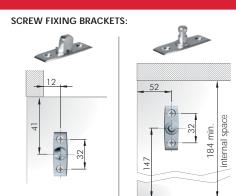






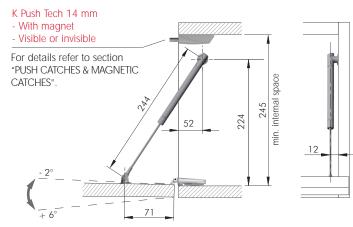






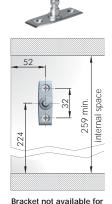
Bracket not available for K12 SYSTEM ADJ

L 244 mm



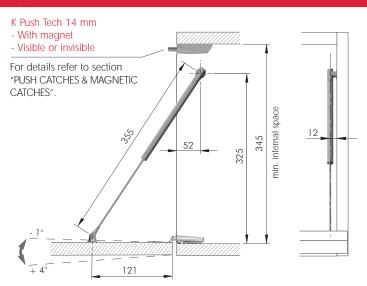
Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

SCREW FIXING BRACKETS:



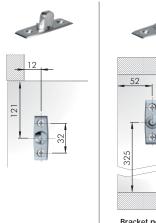
Bracket not available for K12 SYSTEM ADJ

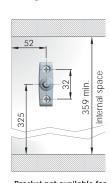
L 355 mm



Opening angle adjustment is possible only with K12 SYSTEM ADJ version.

SCREW FIXING BRACKETS:





Bracket not available for K12 SYSTEM ADJ

The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle varies with respect to the hinge brand and adjustment carried out.





Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".





DROP DOWN DRILLING PLANS WITH FLAP HINGE



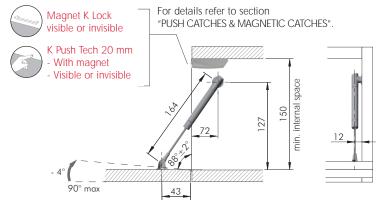




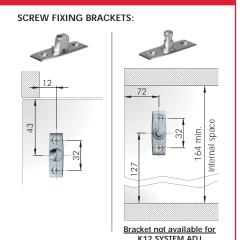








Opening angle adjustment is possible only with K12 SYSTEM ADJ version. Overcrossing 90° door opening angle, it negatively effects the flap hinges.



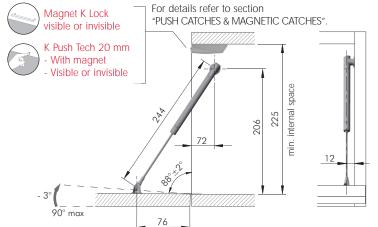






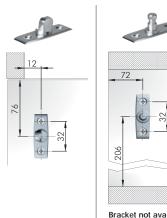


L 164 mm



Opening angle adjustment is possible only with K12 SYSTEM ADJ version. Overcrossing 90° door opening angle, it negatively effects the flap hinges.

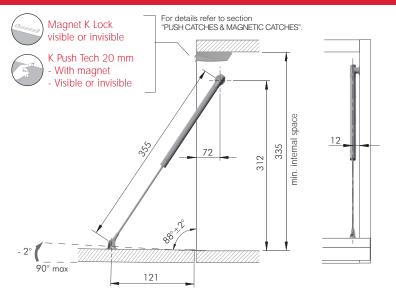
SCREW FIXING BRACKETS:



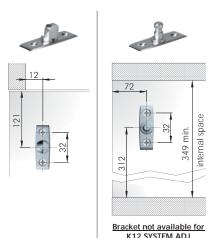
Bracket not available for K12 SYSTEM ADJ

internal space

L 355 mm



SCREW FIXING BRACKETS:

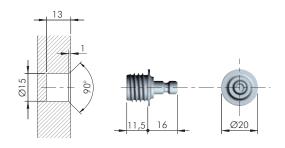


Opening angle adjustment is possible only with K12 SYSTEM ADJ version. ${f \underline{A}}$ Overcrossing 90° door opening angle, it negatively effects the flap hinges.

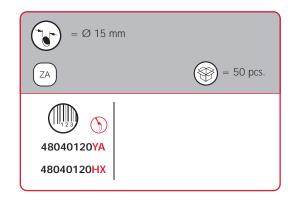


DRILLING PLANS FOR BRACKETS

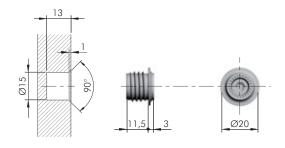
SIDE BRACKET Ø15 - K12 SYSTEM



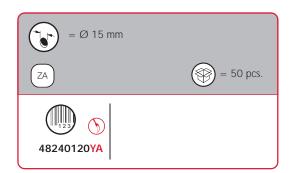




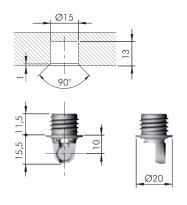
SIDE BRACKET Ø15 - K12 SYSTEM ADJ



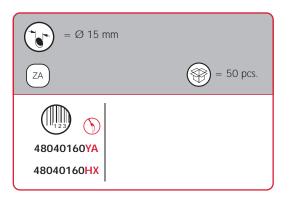




DOOR BRACKET Ø15

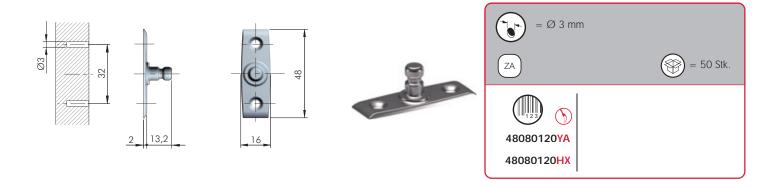




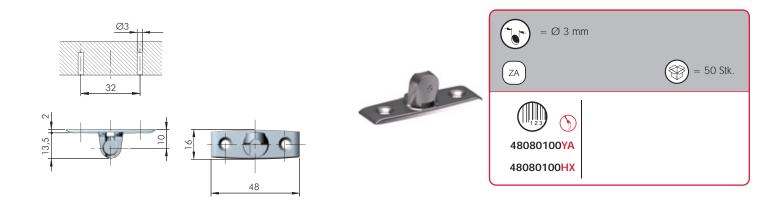




SCREW FIXING SIDE BRACKET (Not for K12 SYSTEM ADJ)

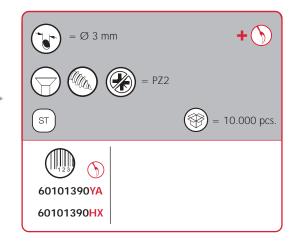


SCREW FIXING DOOR BRACKET



SCREW FIXING BRACKETS ACCESSORY

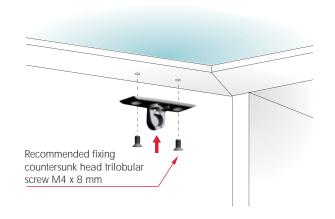




ADAPTERS FOR ALUMINIUM FRAME DOOR

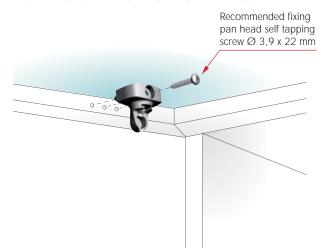


INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

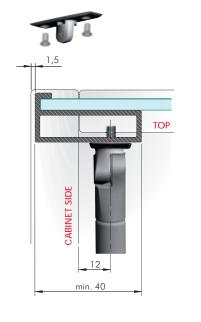


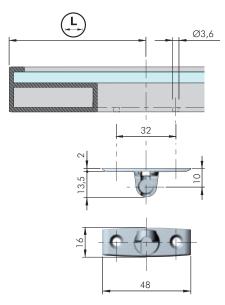


INSTALLATION ON NARROW ALUMINIUM FRAME DOOR

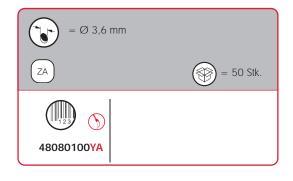


WIDER ALUMINIUM FRAME DOOR (40 mm min.)



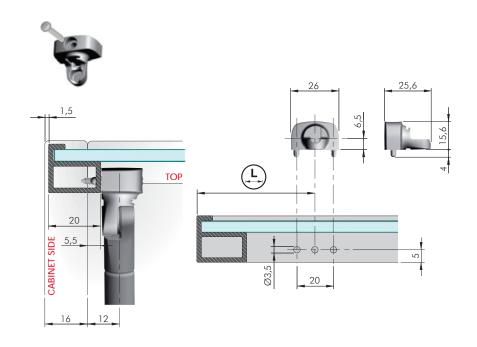




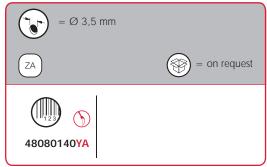




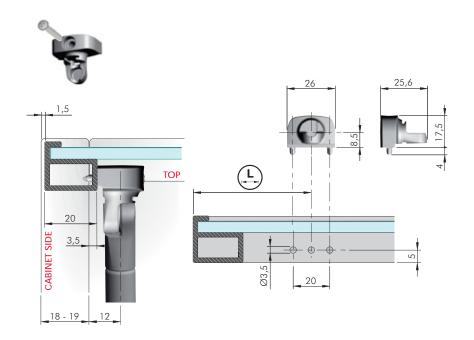
NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 16 mm







NARROW ALUMINIUM FRAME DOOR (20 mm) WITH SIDE PANEL THICKNESS 18 mm















| K12 System & K12 System ADJ | L |
|--------------------------------------|-----|
| 164 | 39 |
| 244 | 76 |
| 355 | 127 |
| | |







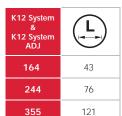










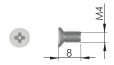




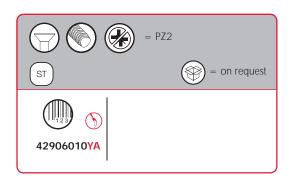


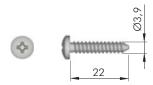


ALUMINIUM ADAPTERS FIXING ACCESSORIES

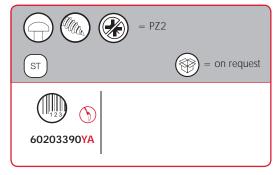


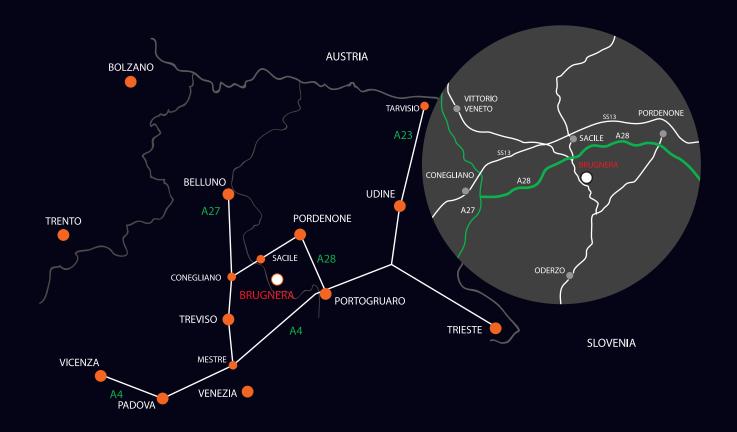














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